



DR. PETRY
TEXTILE AUXILIARIES

Garment News 2016



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PERIZYM 69/400

**High-concentrated
neutral cellulase**



PERIZYM 69/400



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Chemistry: Special enzyme proteins

Consistency: Amber liquid

Properties:

- double concentrated version of PERIZYM 69 d.c.
- highly efficient neutral cellulase
- removal of fibre fluffs
- less loss of weight and strength compared to acid cellulases
- working range between pH 5 and 8
- less backstaining compared to acid cellulases on blue denim articles
- on coloured fabric, there is less bleeding and therefore less colour changing

PERIZYM 69/400



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Usage amount: 0.15 – 1.0 g/l
LR: 1: 4 – 1:10
Temperature: 40 – 60 °C
pH: 5 – 8; optimum at 6.0 – 7.0
Treatment time: 15 – 60 minutes
Enzyme stop: 10 minutes \geq 85 °C or 10 minutes at pH \geq 9.0

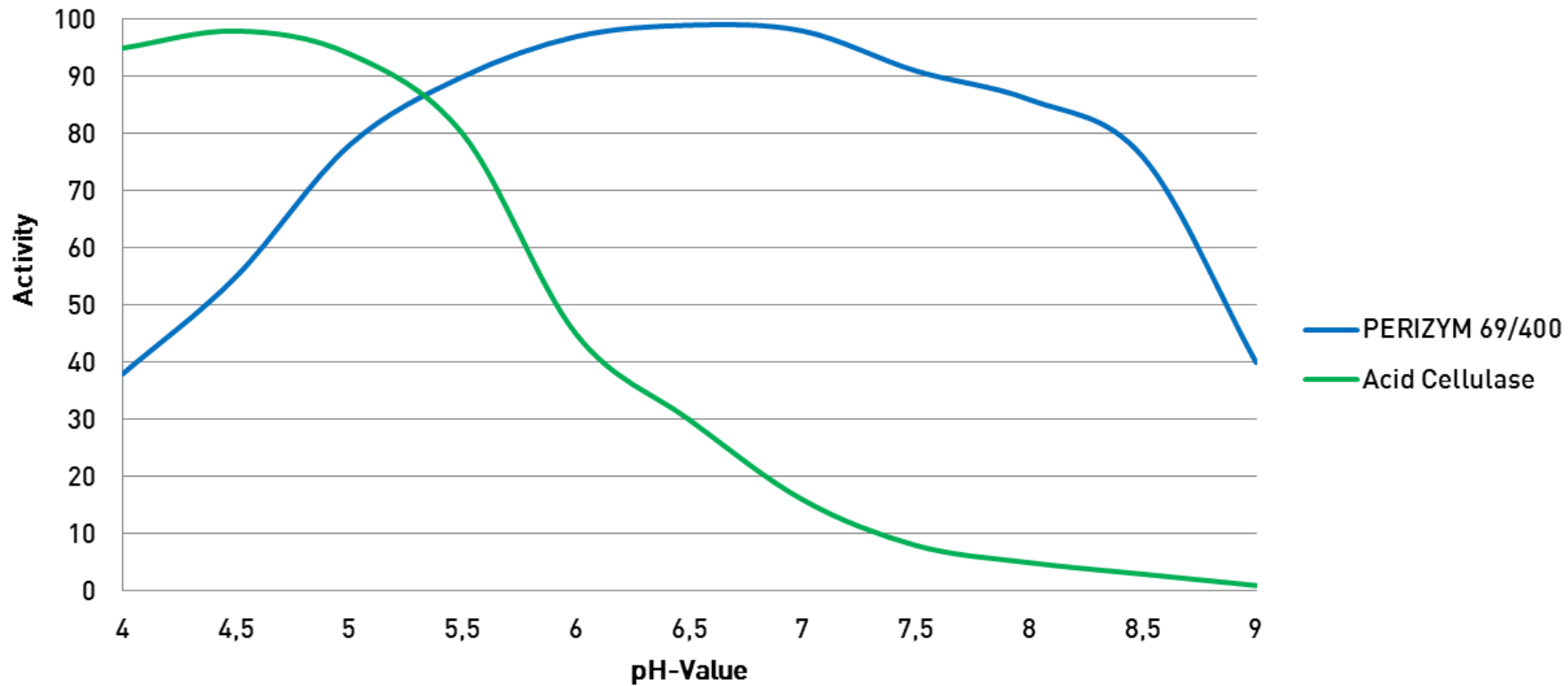
PERIZYM 69/400



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	PERIZYM 69	PERIZYM 69 d.c.	PERIZYM 69/400
Usage amount [g/l]	0.5 – 4.0	0.25 – 2.0	0.15 – 1.0
LR	1:4 – 1:10		
Temperature [°C]	45 – 60		
pH	5 – 8; optimum at 6.0 – 7.0		
Treatment time [minutes]	15 – 60		
Enzyme stop	10 minutes \geq 80 °C or 10 minutes at pH \geq 9.0		

Activity of PERIZYM 69/400 and acid cellulase





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PERIZYM ACE 15
PERIZYM ACE 30

High concentrated
acid cellulases



PERIZYM ACE 15

PERIZYM ACE 30



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Chemistry: Special enzyme proteins

Consistency: Amber liquid

Properties:

- high-concentrated modified acid cellulase
- very good cost-performance ratio
- removal of fibre fluffs
- working range between pH 4.5 and 5.5
- less backstaining compared to other acid cellulases on blue denim articles

PERIZYM ACE 10/15/30



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	PERIZYM ACE 10	PERIZYM ACE 15	PERIZYM ACE 30
Usage amount [g/l]:	0.3 – 1.5	0.2 – 1.0	0.1 – 0.5
LR:	1:4 - 1:10		
Temperature [°C]:	45 – 60		
pH	4.5 – 5.5		
Treatment time [min.]	15 – 45		
Enzyme stop	10 minutes \geq 85 °C or 10 minutes at pH \geq 9.0		



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PERIZYM LAC COLD

**High-concentrated
laccase for
bleaching blue
denim**



PERIZYM LAC COLD



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- Chemistry:** Special enzyme proteins
- Consistency:** White and coloured granulates
- Properties:**
- high-concentrated modified laccase enzyme
 - good cost-performance ratio
 - ready-to-use formulation with strong buffering system
 - working range between pH 4.0 and 5.5
 - very stable formulation
 - good performance in cold water, energy and time savings are given

PERIZYM LAC COLD



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Usage amount: 1.5 – 3.0 g/l
LR: 1:4 – 1:12
Temperature: 20 – 60 °C
pH: 4.0 – 5.5; optimum at 4.5
Treatment time: 15 – 45 minutes
Enzyme stop: not necessary

PERIZYM LAC COLD



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Fabric: 100 % CO (indigo-dyed)
desized and enzyme washed

LR: 1:10

Temperature: 35 °C

pH: around 4.5 (buffered)

Treatment time: 30 minutes

Enzyme stop: not necessary



PERIZYM LAC COLD



Fabric, desized and enzyme washed

1.5 g/l PERIZYM DEN

1.5 g/l PERIZYM LAC COLD

**1.5 g/l PERIZYM LAC COLD
washed two times**



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PERLAVIN ABS NEW 100

**Concentrated
antibackstaining
agent**



PERLAVIN ABS NEW 100



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Chemistry: Fatty alcohol polyglycol ether

Consistency: White powder

Ionic Char.: Nonionic

Properties:

- not enzyme toxic, usage in all enzyme applications
- strong dispersing power for indigo, sulphur and pigment dyed garments
- good dispersing power for fibre fragments
- good washing properties with higher amount of electrolytes and water hardness

PERLAVIN ABS NEW 100



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PERLAVIN ABS NEW 100 can be added directly into the drum washing machine.

Usage amount: 0.1 – 0.5 g/l

LR: 1:4 – 1:10

Temperature: 20 – 80 °C

Treatment time: 5 – 60 minutes



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PERICOAT LEF 2

Leather-like effects





- Chemistry:** Polymercompound of vinylacetate/ethylene copolymer, aluminiumsilicates and additives
- Consistency:** Viscous beige dispersion
- Ionic Char.:** Anionic
- Properties:**
- high pigment binding capacity
 - forms solid leather-like effects
 - wash permanent after curing
 - miscible with most anionic or nonionic polymers and pigments
 - application by spraying or brushing

PERICOAT LEF 2



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Brush: 800 g/l PERICOAT LEF 2
 x g/l PERICOLOR WHITE P/YW
 y g/l PERICOLOR P pigment

Brushing the paste on the respective areas of the garment.

Drying: 80° C, 20 minutes

Curing: 140 ° C, 15 minutes

Afterwards break/wrinkle the film. A tumbling step with silicone balls will help to increase the shiny effects and improve the handle.

Feel free to modify our application recommendation by your individual ideas and processes.

PERICOAT LEF 2



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PERIPRET LUSTER 2

Luster-like effects



PERIPRET LUSTER 2



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- Chemistry:** Vinylacetates and special additives
- Consistency:** Beige, liquid dispersion
- Ionic Char.:** Nonionic
- Properties:**
- special product for shiny effects on garments
 - contains self-crosslinking polymers
 - wash-permanent after curing
 - miscible with polymers and pigments
 - application by spraying or brushing
 - smooth surface after tumbling with silicone balls

PERIPRET LUSTER 2



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Brush: 900 g/l PERICOAT LUSTER 2
 x g/l PERICOLOR P pigment

Brushing the paste on the respective areas of the garment.

Drying: 80° C, 20 minutes

Curing: 140 ° C, 15 minutes

Afterwards break/wrinkle the film. A tumbling step with silicone balls will help to increase the shiny effects and improve the handle.

Feel free to modify our application recommendation by your individual ideas and processes.

PERICOAT LUSTER 2



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PERICOAT LUSTER 2



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Dipping: 100 - 300 g/l PERICOAT LUSTER 2
x g/l PERICOLOR P pigment

Dipping the garments and run in the washing machine (without water).

Drying: 80° C, 20 minutes

Curing: 140° C, 15 minutes

Afterwards break/wrinkle the film. A tumbling step with silicone balls will help to increase the shiny effects and improve the handle.

Feel free to modify our application recommendation by your individual ideas and processes.

PERICOAT LUSTER 2



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PERICOAT WHITE/AC
PERICOAT WHITE/VA
PERICOAT WHITE
LF NEW

**White ready-to-use
compounds**



PERICOAT WHITE/AC



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- Chemistry:** Polymercompound based on acrylates and white pigments
- Consistency:** Pasty white dispersion
- Ionic Char.:** Anionic
- Properties:**
- forms very soft and white films
 - permanent after curing
 - miscible with polymers and pigments
 - application by spraying or brushing

PERICOAT WHITE/VA



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- Chemistry:** Polymercompound based on vinylacetate and white pigments
- Consistency:** Pasty white dispersion
- Ionic Char.:** Anionic
- Properties:**
- forms soft and white films
 - permanent after curing
 - miscible with polymers and pigments
 - application by spraying or brushing

PERICOAT WHITE/LF NEW



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Chemistry: Polymercompound based on acrylates, white pigment and special additives

Consistency: Pasty white dispersion

Ionic Char.: Anionic

Properties:



- forms soft, shiny and flexible films
- washpermanent after curing, cold crosslinkable
- miscible with polymers and pigments
- application by spraying or brushing
- free of formaldehyde



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PERFIXAN F 3000
PERFIXAN F 5000

Pre-cationising agent
Abrasion improvement
Fixing agent



PERFIXAN F 3000
PERFIXAN F 5000



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- Chemistry:** Polymercompound based on modified polyamin
- Consistency:** Yellow, clear
- Ionic Char.:** Cationic
- Properties:**
- forms flexible films
 - ecological and economical dyeing process
 - free of formaldehyde and heavy metal
 - washpermanent after drying
 - application by spraying, brushing, foulard and exhaust process
 - Improvement of crocking fastness indigo dyed garments

PERFIXAN F 3000 PERFIXAN F 5000

- improves the abrasion resistance
- suitable as pre-cationising agent for old-dye processes, the light fastness will be effected less than with other cationic products





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PERLITH LITE

**Perlite for higher
abrasion, bleaching
and dyeing effects**



PERILITH LITE



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Chemistry: Perlit

Consistency: White granulates

Properties:

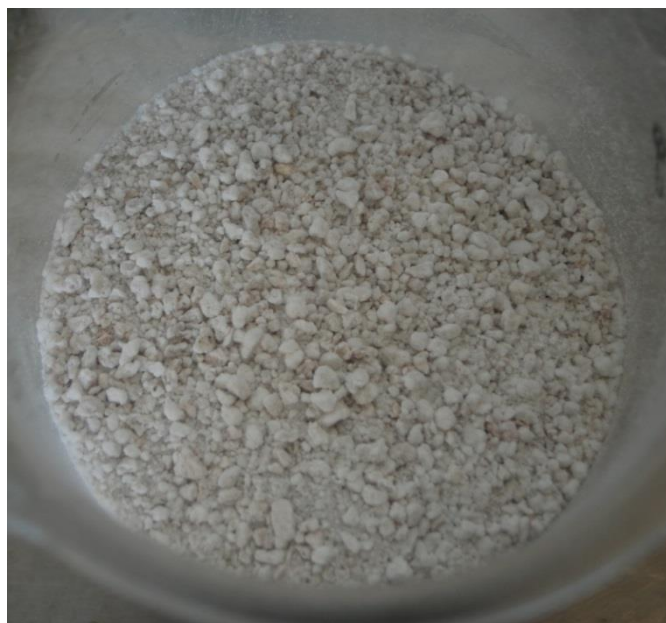
- natural based material (amorphous volcanic glass), treated in an oven at around 800 °C
- storage material for liquids like KMnO_4 , dyes, ready-to-use paste etc.
- very good abrasion properties, suitable in stone-wash process for sensitive fabrics
- suitable for handle/optic modification e.g. peach-skin
- suitable for knitted garments
- very light in weight, can be used to fill containers for shipments

PERILITH LITE

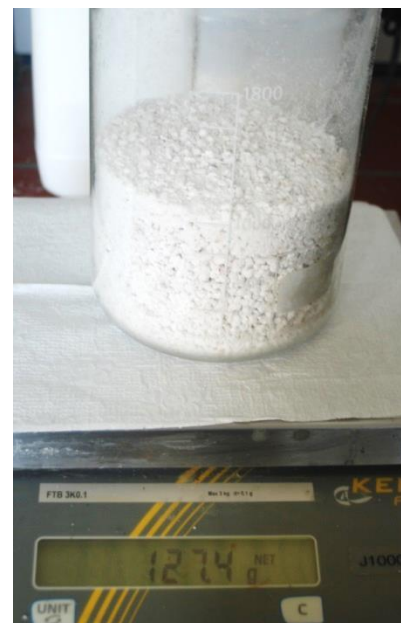
One pallet contains 24 bags (10 kg), weight of one pallet:
240 kg



One
paper bag
10 kg



PERILITH LITE



Dimensional
weight:
127 g/l



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PERISTAL IND BLEACH T 80

**Ecological bleaching
auxiliary for Indigo**



PERISTAL IND BLEACH T 80



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- Chemistry:** Blend of oxidising agents
- Consistency:** Colourless, clear liquid
- Ionic Char.:** Nonionic
- Properties:**
- auxiliary for discharge effects on indigo dyed fabric
 - suitable for printing and spraying
 - free of chlorine and potassium permanganate
 - free of heavy metals and formaldehyde
 - miscible with discharge-resistance dyes or pigments

PERISTAL IND BLEACH T 80



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PERISTAL IND BLEACH T 80



Before washing

PERISTAL IND BLEACH T 80



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After washing

PERISTAL IND BLEACH T 80



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Printing: 160 g/l PERISTAL IND BLEACH T 80
 80 g/l PERIGUM GE8 (stock thickening)

Drying: 100° C, 3 minutes

Washing: 1 g/l PERLAVIN WPW
 2 g/l PERISTAL WWC

10 min at 40 °C, cold rinse twice

PERISTAL IND BLEACH T 80



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Spraying: 180 g/l PERISTAL IND BLEACH T 80

Drying: 80° C, 15 minutes

**Washing: 1 g/l PERLAVIN WPW
2 g/l PERISTAL WWC
10 min at 40 °C
cold rinse twice**





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**New dyeing
techniques**

**Old-Dyeing
Wave-Dyeing**



PERICOLOR OD - range



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2 % PERICOLOR OD YELLOW



2 % PERICOLOR OD ORANGE



2 % PERICOLOR OD SCARLET



2 % PERICOLOR OD RED



2 % PERICOLOR OD BORDEAUX



2 % PERICOLOR OD RUBY

PERICOLOR OD - range



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2 % PERICOLOR OD GREY



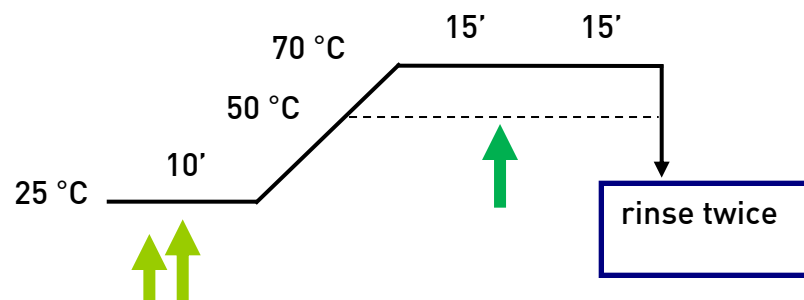
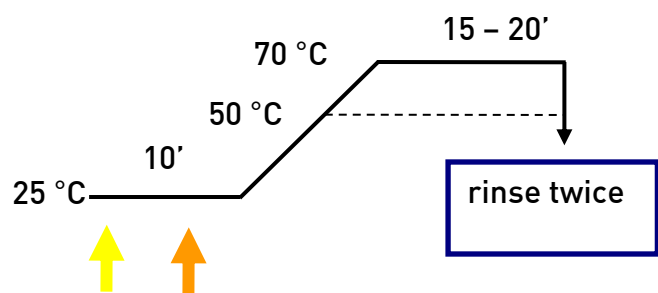
2 % PERICOLOR OD BLUE

More colors are in development

Old-Dye with PERFIXAN F 3000/5000



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6 - 8 % PERFIXAN F 3000 or
4 - 6 % PERFIXAN F 5000

1 - 2 g/l Soda ash

add
0.5 - 2 % PERICOLOR OD
Dyestuff

Check exhaustion,
probably add
10 - 20 g/ salt

Blue Scale:

Grade 2
Grade 3
Grade 4
Grade 5
Grade 6
Grade 7



Old Dye with 1 % PERICOLOR OD BLUE

Precationising step with:
5 % PERFIXAN PD 330



Grade 1 - 2

Precationising step with:
5 % PERFIXAN F 5000



Grade 3 - 4

Old-Dye with PERFIXAN F 3000/5000



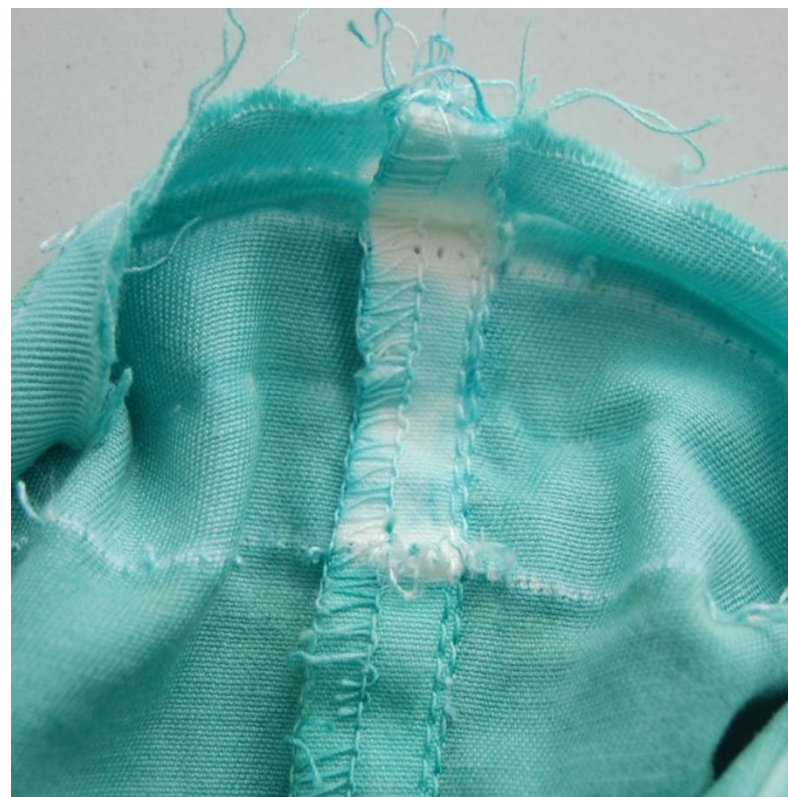
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Old-Dye with PERFIXAN F 3000/5000



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Old-Dye with PERFIXAN F 3000/5000



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Old-Dye with PERFIXAN F 3000/5000



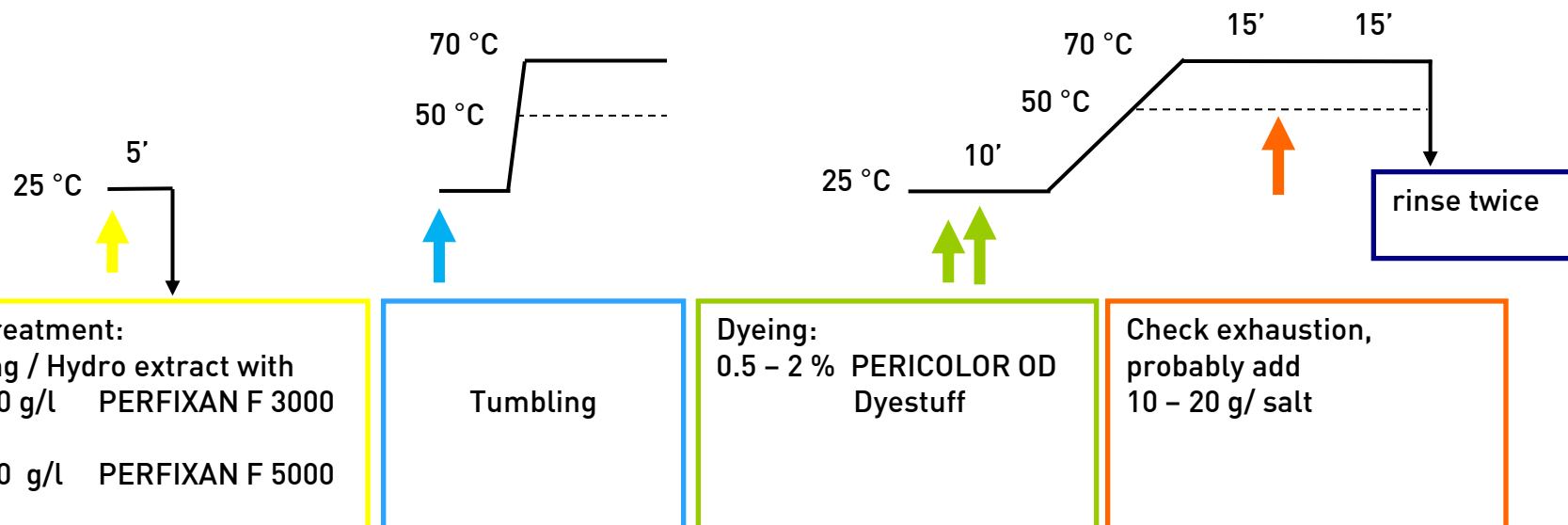
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Wave-Dye with PERFIXAN F 3000/5000



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Stronger effects are possible with a high liquor pick-up in the pre-treatment step and low temperature tumbling.

Wave-Dye with PERFIXAN F 3000/5000



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PERICOLOR OD - range



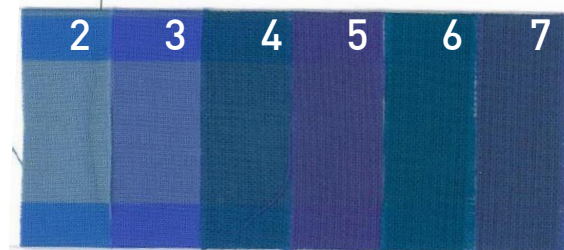
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Light fastness according ISO EN 105 B02 – 40 % rel.
humidity 70/140 hours

pre-treatment with PERFIXAN F 5000 resp. Old-Dye recipe

	2 % PERICOLOR OD YELLOW	Grade 4 - 5
	2 % PERICOLOR OD ORANGE	Grade 5
	2 % PERICOLOR OD SCARLET	Grade 3
	2 % PERICOLOR OD RED	Grade 4
	2 % PERICOLOR OD BORDEAUX	Grade 4 - 5
	2 % PERICOLOR OD RUBY	Grade 4 - 5
	2 % PERICOLOR OD GREY	Grade 5 - 6
	2 % PERICOLOR OD BLUE	Grade 4

Blue Scale: [Grade]



PERICOLOR OD - range



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Wash fastness according DIN EN ISO 105-C06
(ISO multifibre type DW)
rinse washed (1 min. cold)

	CA	CO	PA	PES	PAN	WO
PERICOLOR OD YELLOW						
PERICOLOR OD ORANGE						
PERICOLOR OD BLUE						
PERICOLOR OD GREY						
PERICOLOR OD BORDEAUX						
PERICOLOR OD RUBY						
PERICOLOR OD RED						
PERICOLOR OD SCARLET						

PERICOLOR OD - range



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Rubbing fastness according to DIN EN ISO 105-X-12

	Dry	Wet		Dry	Wet
PERICOLOR OD YELLOW D: 4-5 / W: 3-4			PERICOLOR OD BORDEAUX D: 4 / W: 3		
PERICOLOR OD ORANGE D: 4 / W: 3			PERICOLOR OD RUBY D: 4 / W: 3		
PERICOLOR OD BLUE D: 4-5 / W: 3			PERICOLOR OD RED D: 4-5 / W: 3		
PERICOLOR OD GREY D: 4-5 / W: 3			PERICOLOR OD SCARLET D: 4-5 / 3-4		



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Outlook

**Indigo coating / spraying
with low yellowing**



Indigo coating



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Ready-to use dispersion of real Indigo-dyestuff will be developed in few weeks



- low yellowing (NOx and Ozone fading)
- good wash permanency
- suitable for scraping/scratching/stone wash effects
- dischargeable with PP or with PERISTAL IND BLEACH T 80
- bleachable with chlorine or with PERISTAL IGO 75

Indigo coating



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The above indications are based on the latest state of our knowledge. Due to different operational conditions and requirements these are guidelines only. A legally binding assurance cannot be drawn from our indications. Our technical staff will always be at your disposal to support you in testing our auxiliaries and to answer further technical questions.

04/2016